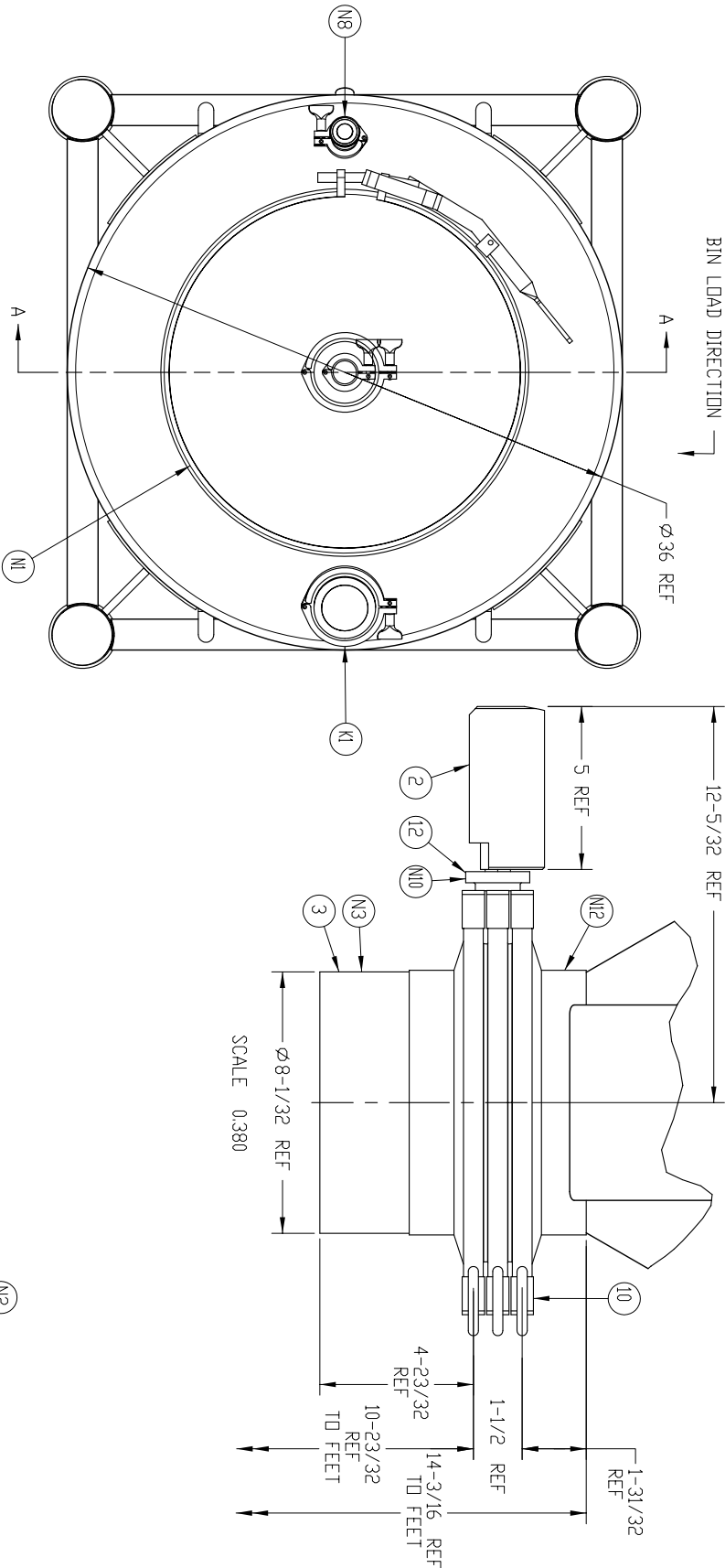
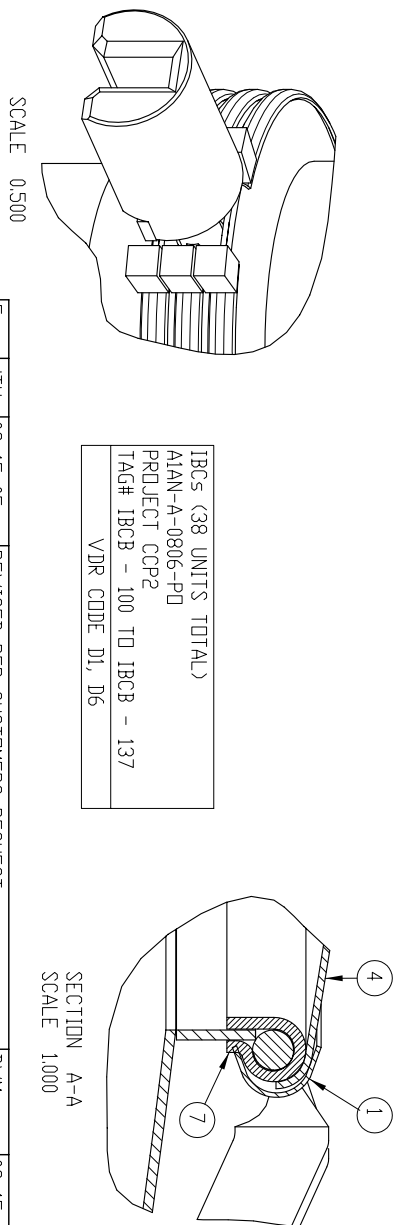
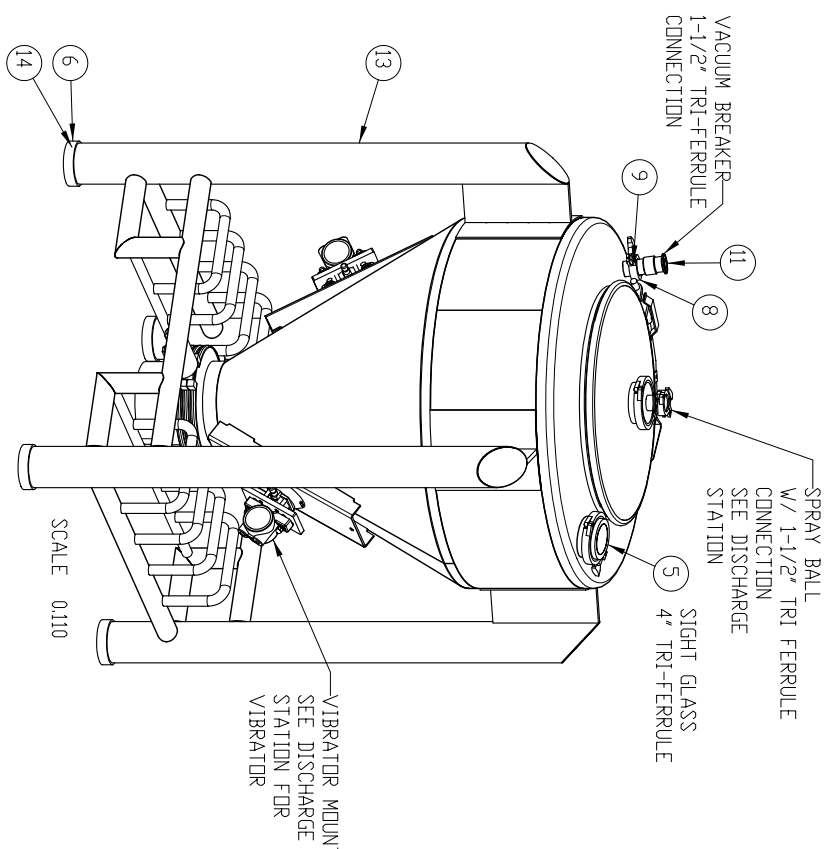




BILL OF MATERIAL			DESCRIPTION	
ITEM NO.	QUANTITY EACH TOTAL	PART NO.	MATERIAL	DESCRIPTION
1	1	323248	NOTED	CLAMP RING ASSEMBLY, LEVER LOCK, 22"
2	1	328600	NOTED	ACTUATOR BLOCK WELDMENT, SANITARY STYLE 8" BF VALVE
3	1	328610	NOTED	ASSEMBLY, DISCHARGE CHUTE
4	1	328611	NOTED	LID ASSY, 4" TRI-FERRULE CONNECTION
5	1	328613	NOTED	ASSEMBLY, 4" SIGHT GLASS
6	4	354807	WHTNL	LEG PAD, 1 x 4-3/8, WHITE NTLN
7	1	442634	PURCH	GASKET-22" LID, CUSTOM MOLDED PRODUCTS, WHITE EPDM, FULL PROFILE
8	1	442638-1 1/2	PURCH	TRI-CLOVER STYLE CLAMP-HEAVY DUTY, TOPLINE, 1 1/2-13LAH
9	1	442639-1 1/2-SLON	PURCH	TRI-CLOVER STYLE GASKET, TOPLINE, 1 1/2-40MP-X
10	2	444099	PURCH	VALVE-BUTTERFLY BAND CLAMP, SURESEAL, 8-894-CB
11	1	444222	PURCH	VALVE-VENT, SAFETY FIRST TECHNOLOGY INC, QCI-SV
12	1	444261	PURCH	VALVE-BUTTERFLY, CDRA (USA), 200mm-RCRC-316LSS
13	1	3186834I	NOTED	WELDMENT, BIN BODY
14	16		HARD	SCREW-COUNTERSUNK-SOCKET HEAD CAP, 3/8 UNC X 1



REV.	BY	DATE	DESCRIPTION	APP'D	DATE
A	JTH	02-01-05	REVISED PER CUSTOMERS REQUEST	DWM	02-01-05
B	JTH	04-08-05	REVISED PER CUSTOMERS REQUEST	DWM	04-08-05
C	JTH	05-23-05	REVISED PER CUSTOMERS REQUEST	DWM	05-23-05
D	JTH	06-29-05	REVISED PER CUSTOMERS REQUEST	DWM	06-29-05
E	JTH	07-14-05	REVISED PER CUSTOMERS REQUEST	DWM	07-14-05
F	JTH	08-15-05	REVISED PER CUSTOMERS REQUEST	DWM	08-15-05

ALL DIMS IN INCHES UNLESS OTHERWISE NOTED		Fabricated Features		Perp and Part Surfaces Within 1/16 Dims Conserve to 1/16 Dims		Angles ±2°/0°		Machined Surfaces per Notes	
Linear	Fractions 1/16	XXX	±.005	Finish Sharp Edges .015 R MAX	Perp and Part Surfaces Within .010	Angles ±2°/0°	Scale	Machined Surfaces 125/	Size
Check Date 05/25/05		Check By DWM		Check Date 05/25/05		Check By GLG		App'd Date 05/25/05	
Customer		GENENTECH		VACAVILLE, CA		P. I. No		Job No	
Drawing No		318683		Rev /		Equipment		BIN	

TORC
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